

MAJOR MANUFACTURING FACILITIES LIST - CLIENT

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The following is a list of facilities and their capacities owned by TPB

HAAS Vertical Machining Center

Model Number: VF5/40XT

Serial Number: 27766

Asset Number: 111

X-axis: 60"

Y-axis: 26"

Z-axis: 25"

1-Axis Rotary Table

A-axis: 360 Deg

Spindle Nose to table: 7" – 32"

Table L x W: 62" x 23"

Max Weight: 4000 lbs.

Accuracy  $\pm$  .0005"

Tool Taper: 40

Spindle RPM (Max): 7500

Spindle HP: 20

Tool Changer: 20

HAAS Vertical Machining Center

Model Number: VF5/40

Serial Number: 25324

Asset Number: 112

X-axis: 50"

Y-axis: 26"

Z-axis: 25"

1-Axis Rotary Table

A-axis: 360 Deg

Spindle Nose to table: 7" – 32"

Table L x W: 52" x 23"

Max Weight: 4000 lbs.

Accuracy  $\pm$  .0005"

Tool Taper: 40

Spindle RPM (Max): 7500

Spindle HP: 20

Tool Changer: 20

MANUFACTURING FACILITIES LIST

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HAAS Vertical Machining Center

Model Number: VF6/40

Serial Number: 9760

Asset Number: 113

X-axis: 64"

Y-axis: 32"

Z-axis: 30"

2-Axis Tilting Rotary Table

A-axis: 360 Deg

B-axis: 360 Deg

Spindle Nose to table: 4" – 34"

Table L x W: 64" x 28"

Max Weight: 4000 lbs.

Accuracy  $\pm$  .0005"

Tool Taper: 40

Spindle RPM (Max): 7500

Spindle HP: 20

Tool Changer: 24

Kearney Trecker Vertical Mill

Model Number: 2H

Serial Number: 23-7097

Asset Number: 106

X-axis: 24"

Y-axis: 10"

Z-axis:

Spindle Travel: 5"

Knee Travel: 15"

Spindle Nose to table: 1" - 15" (with spindle up)

Table L x W: 50" x 12"

Max Weight: 500 lbs.

Accuracy  $\pm$  .001"

Tool Taper: 50

MANUFACTURING FACILITIES LIST

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Kearney Trecker Horizontal Mill

Model Number: H

Serial Number: 44-5562

Asset Number: 107

X-axis: 28"

Y-axis:

Knee Travel: 15"

Nose to table: 2" - 17"

Z-axis: 9"

Table L x W: 50" x 11.5"

Max Weight: 500 lbs.

Accuracy  $\pm$  .001"

Tool Taper: 50

Bridgeport Vertical Mill

Model Number: 2831237

Serial Number: 2J-341423

Asset Number: 105

X-axis: 39"

Y-axis: 12"

Z-axis:

Spindle Travel: 5"

Knee Travel: 12"

Spindle Nose to table: 8" - 20" (with spindle up)

Table L x W: 42.5" x 9.125"

Accuracy  $\pm$  .0005"

Small Engine Lathe

Model Number: T40576

Serial Number: 1780

Asset Number: 104

Max swing: 14"

Chuck size: 8" 4-Jaw / 6" 3-Jaw / 12.75"-Face Plate

Max swing over carriage: 8-1/4"

Max distance C-to-C: 40"

Accuracy:  $\pm$ .001"

MANUFACTURING FACILITIES LIST

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Toakikia Radial Drill Press

Model Number: TRD1000F

Serial Number: HCK-C0 AV1

Asset Number: 103

Radial Dist to Column: 9" – 41"

Spindle Nose to base: 16" – 44"

HEM Band Saw

Model Number: H90A

Serial Number: 843803

Asset Number: 101

Material Max Width: 14"

Material Max Height: 12"

Okamoto Grinder

Model Number: ACC-12.24Z

Serial Number: 7864

Asset Number: 109

Standard Magnetic Chuck L x W: 23.625" x 11.875"

Wheel to table: 0" – 11.25" (with Standard Magnetic Chuck and  
Standard 11" Wheel)

Magnetic Sin Chuck L x W: 10.625" X 6

Magnetic Sin Chuck L x W: 6.5 X 6.5

Starrett Coordinate Measuring Machine

Model Number: MGDS 2424-18

Serial Number: MD-0062R

Asset Number: 115

X-Axis Travel: 24"

Y-Axis Travel: 24"

Z-Axis Travel: 18"

P&H Overhead Crane

Serial Number: 122641-1

Asset Number: 114

Lift Capacity: 5 Ton

Max Height Under Hook: 19 feet